



## PEPSI BEVERAGES COMPANY

### *Maximizes Storage & Builds 'Store Ready' Pallets*

Westfalia has recently completed commissioning of an Automated Storage & Retrieval System (AS/RS) and *Savanna.NET*® Warehouse Control System (WCS) for the Pepsi Beverages Company's (PBC) facility in Tampa, FL. The flexible, high density AS/RS meets PBC's need for maximum storage, high throughput, buffers for handling peak production from their bottling plant, and aids in preparing various types of pallets to ship to customers. *Savanna.NET* WCS manages and controls all products flows throughout the facility from receiving to order fulfillment. It is a complex system as PBC requires full layer and mixed layer palletizing in order to have 'store ready' pallets loaded onto their straight and bay trucks.

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**NEW CASE  
DEPALLETIZING SYSTEM**  
*Depalletizes 3 Pallets  
of Empty Cases / Min.*



**COPENHAGEN  
AUTOMATED PARKING**  
*Westfalia Delivers  
2nd of 3 Systems*



Westfalia Booth #104  
IARW-WFLO  
May 1-4, 2011  
New Orleans, LA

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Visit Westfalia at IARW to see the **NEW 3-D warehouse visualization with *Savanna.NET*®** Warehouse Management Software. Plus, learn more about **flexible AS/RS designs for existing conventional low bay warehouses.**



Key features of *Savanna* 2.3 include real time 3D visualization of the warehouse; a dashboard for tracking key statistics of warehouse operations;

The newly designed compact Plastic Case Stack Depalletizing System from Westfalia Deam Systems depalletizes 3-4 dairy pallets (40" x 40") per minute, each with 9 stacks of empty plastic dairy cases, for a maximum throughput rate of 180 cases per minute. All components of the system are constructed of stainless steel materials.

Capable of handling stacks palletized, unitized, or a combination of both, the Depalletizer design utilizes a clamp and lift technology unlike a stack pusher typical of other de-palletizing systems. This clamp & lift technology maintains full stack control, eliminating stack tipping, which is a major concern for users.

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Recently the City of Copenhagen officially opened the 2nd fully-automated underground parking garage from Westfalia. Copenhagen's Mayor Bo Asmus Kjeldgaard opened the 408 space automated parking facility in Leifgade. About 200 visitors took the opportunity to try the technology. This automated parking garage matches the community's focus on sustainability and environmental protection.

The visitors push themselves against the windows, trying to look inside the glass box and look puzzled: their cars actually sink in the ground. "Our technology has a lasting impression on the Danes", says Westfalia project manager Mathias Spötter.

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streamlined user rights management interfaces; and improvements to the order picking module for integrating third party picking solutions (i.e.; high speed layer picking and mixed layer picking).

*Savanna 2.3's 3D*

Visualization allows users to view the warehouse from any angle, including walking through it. Individual items/SKUs can be identified and filtered (for example as pictured above, inventory can be colored by SKU), as can warehouse zones.

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