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For immediate release

**Northumberland Dairy Installs Fully Automated Empty Case Handling
System from Westfalia Deam**
Automatically Depalletizes Over 3 Pallets of Empty Cases per Minute

YORK, Pa., September 7, 2011 – Recently Westfalia installed their newly designed compact Case Stack Depalletizing System for automatic empty case handling at Northumberland Dairies. Difficulties were arising from Northumberland's manual depalletizing operations where the Top-Out Destacking system was too slow to accommodate their rising demand, and the case washing system was old and inefficient. Westfalia Deam's Empty Case Handling solution includes a Case Stack Depalletizer, Stack Conveyors with 3 to 1 merging, a Bottom-Out Destacker, and wheel drives transferring cases overhead to a new Case Washer. To read the full case study [click here](#), or visit www.WestfaliaUSA.com/Industry Solutions.

About Westfalia Deam Systems (www.WestfaliaUSA.com)

Westfalia Deam Systems is the result of merging Deam Limited of Toronto, Canada, with Westfalia Technologies, Inc. of York, Pennsylvania in 2006. It is known throughout the industry for innovative, compact, custom designed case packing and handling equipment for the dairy and beverage industries. With a full team of mechanical, electrical and software engineers in-house, Westfalia designs beverage casing and handling systems to meet each client's specific needs. To learn more about Westfalia's products, including Case Packing and Case Handling Systems, Automated Storage and Retrieval Systems (AS/RS) and *Savanna*.NET® Warehouse Management Systems, please visit our website www.WestfaliaUSA.com or call 800-673-2522.

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