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For Immediate Release

O-N Minerals PenRoc, LP Selects Westfalia Technologies to Provide Layer Forming Palletizing System for York, Pa. Limestone Processing Plant

YORK, Pa., July 28, 2005 – Westfalia Technologies, Inc. (www.WestfaliaUSA.com), a leader in warehousing and plant automation for more than 30 years, has been selected by O-N Minerals PenRoc to provide a layer-forming palletizing system for the company's limestone processing plant in York, Pa. The company selected the Westfalia Technologies system for its rugged design and its modern, non-pneumatic operation. The system is scheduled for installation in August 2005.

O-N Minerals PenRoc wanted a palletizing system to handle 20 bags per minute (BPM) of calcium carbonate in multi-walled paper valve bags. This rate was greater than the previous system could accommodate on a continuous basis. In addition to upgrading the packaging rates, PenRoc wanted a system that would use a minimum of air in its operation due to year-round operations. The Westfalia Technologies model 870 layer-forming palletizing system operates primarily with electrical components that will keep air requirements to a minimum. Only slip sheet dispensing and a gravity air table accumulating conveyor will require pneumatic operation. The gravity air table will have its own air source.

"We needed a reliable system that would both meet our packaging requirements and minimize air flow in the plant," said William Vest, vice president and general manager of O-N Minerals PenRoc, LP, "and Westfalia provided the best solution. The model 870 palletizer also has a reputation for ruggedness, even in harsh environments."

The model 870 layer-forming palletizer is built on a heavy-duty structural tube frame and has a standard full pallet weight capacity of 4,000 pounds. It can accommodate most pallet sizes and orientations as well as any bag size or pattern.

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About Westfalia Technologies

For 35 years, Westfalia Technologies has been a leader in providing material handling systems designed to meet specific customer requirements. The company creates innovative material handling solutions to support customer distribution and storage needs. Westfalia's products include automated storage and retrieval, packaging, pallet flow, warehouse management, robotic palletizing and conveyor systems.

About O-N Minerals PenRoc, LP

York, Pa.-based O-N Minerals PenRoc extracts high grade limestone for processing into calcium carbonate fillers used in roofing, paint, cogeneration, fiberglass and sheet vinyl, as well as crushed stone aggregates for the construction industry. The company is an operating unit of O-N Minerals, based in Cleveland, Ohio.

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